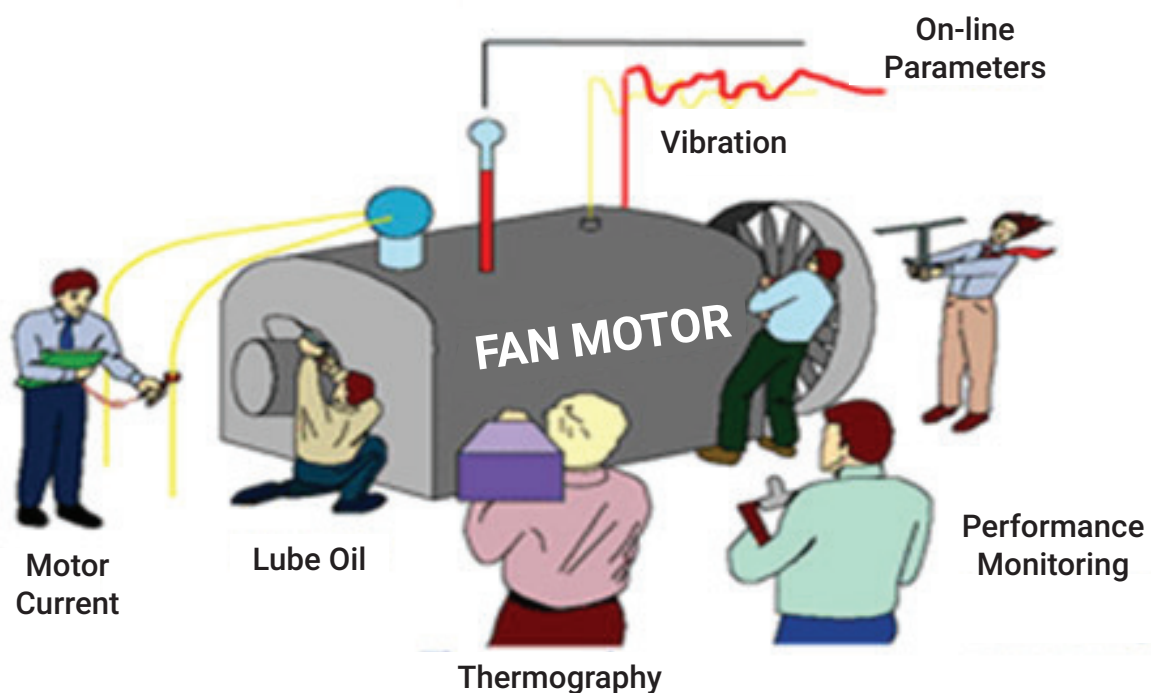


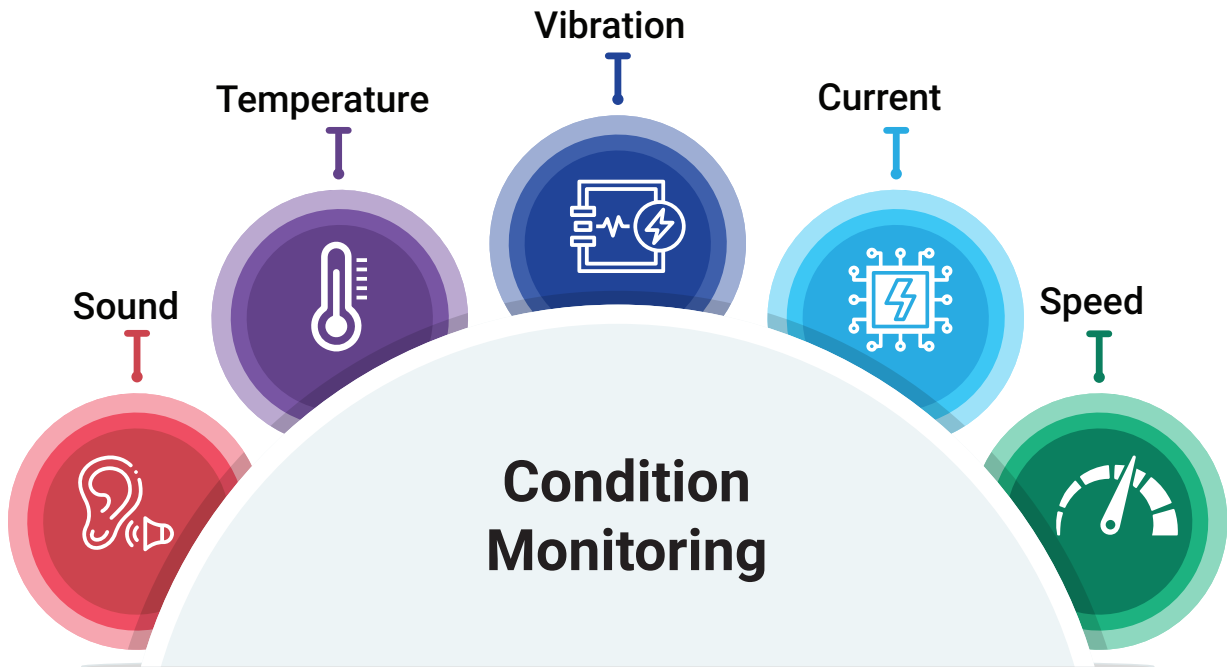
# Condition & Vibration Monitoring

- Complete Range of Offerings - Sensors to Software
- Capable to Handle Different Types of Signals in One Product
- Most COST COMPETITIVE - Lowest per Channel Cost
- IIOT Ready - Supports Multiple Communication Protocols



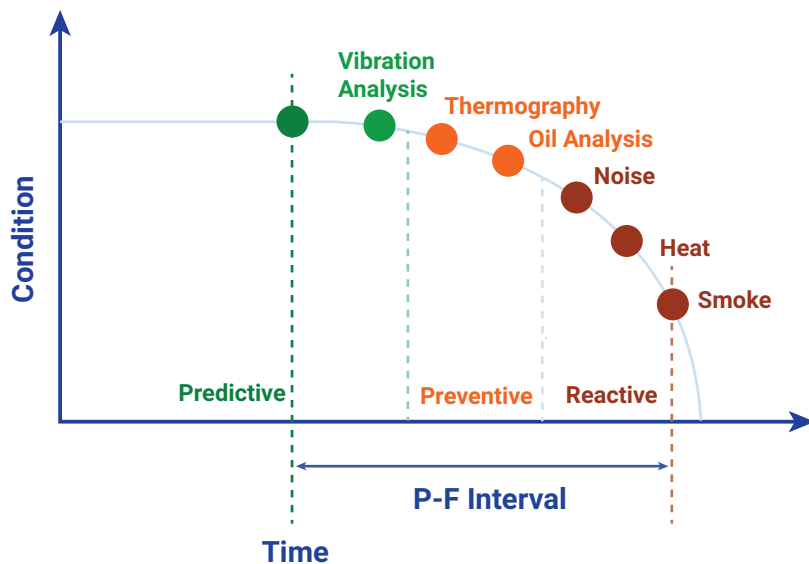
## What is Condition Monitoring ?

Condition monitoring is a process of measuring below parameters of machine/equipment.



## Maintenance Examples & Importance of CM

- Breakdown Maintenance - High Cost
- Preventive Maintenance (Periodic) - Moderate Cost
- Predictive Maintenance (Based on Condition of Machine) - Low Cost
- P - Point at which you can Recognize a Potential Failure
- F - Point at which the Failure Occurs





## BENEFITS OF CONDITION MONITORING



Increases Machine Uptime



Decreases the Risk of Machine Failure



Allows Predictive Maintenance



Reduces Capital Costs by Extending Machine Service Life



Decreases Machine Repair Costs



**Accelerometer**

## Features

- Uniaxial Accelerometer output 10mV/g, 50mV/g, 100mV/g, 500mV/g
- Electrical connection: M12 Connector, MIL grade connector and integral cable
- Annular shear technology
- Temperature output also available
- ATEX certified
- Hermetic glass sealing

## Features

- MEM's based Loop powered sensor
- Velocity output in form of 4-20mA
- Electrical connection: M12 connector, MIL grade connector and integral cable
- Suitable for frequency 10Hz- 1KHz
- DA/DV/Temperature output also available



**Loop Powered Sensor**



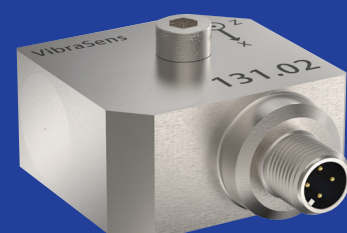
**Loop Powered Sensor**

## Features

- Piezo electric loop powered sensor
- Accelerometer, velocity output in form of 4-20mA
- Electrical connection: M12 connector, MIL grade connector and integral cable
- Suitable for frequency 3Hz- 1KHz
- DA/DV/Temperature output also available

## Features

- Triaxial accelerometer output 10mV/g, 50mV/g, 100mV/g, 250mV/g, 500mV/g 1000mV/g
- Electrical connection: M12 connector and integral cable
- Annular shear technology



**Triaxial Piezo**

## Vibration Basics

- **Type of Vibration Measurement**

- **Relative Vibration Measurement**

- Shaft vibration measurement relative to machine body (Non-Contact type sensors will be used)

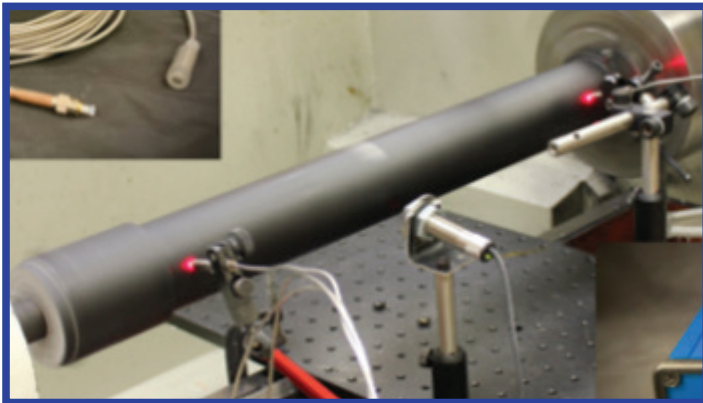
- **Absolute Vibration Measurement**

- Casing vibration is the measurement of the case motion relative to free space or absolute motion (Contact type sensor will be used)

- **Vibration can be Measured in Three Parameters**

- Displacement : When RPM is less than 600
  - Velocity : When RPM is  $> 600$  and  $< 60000$
  - Acceleration: When RPM is  $> 60000$

**Relative Vibration**

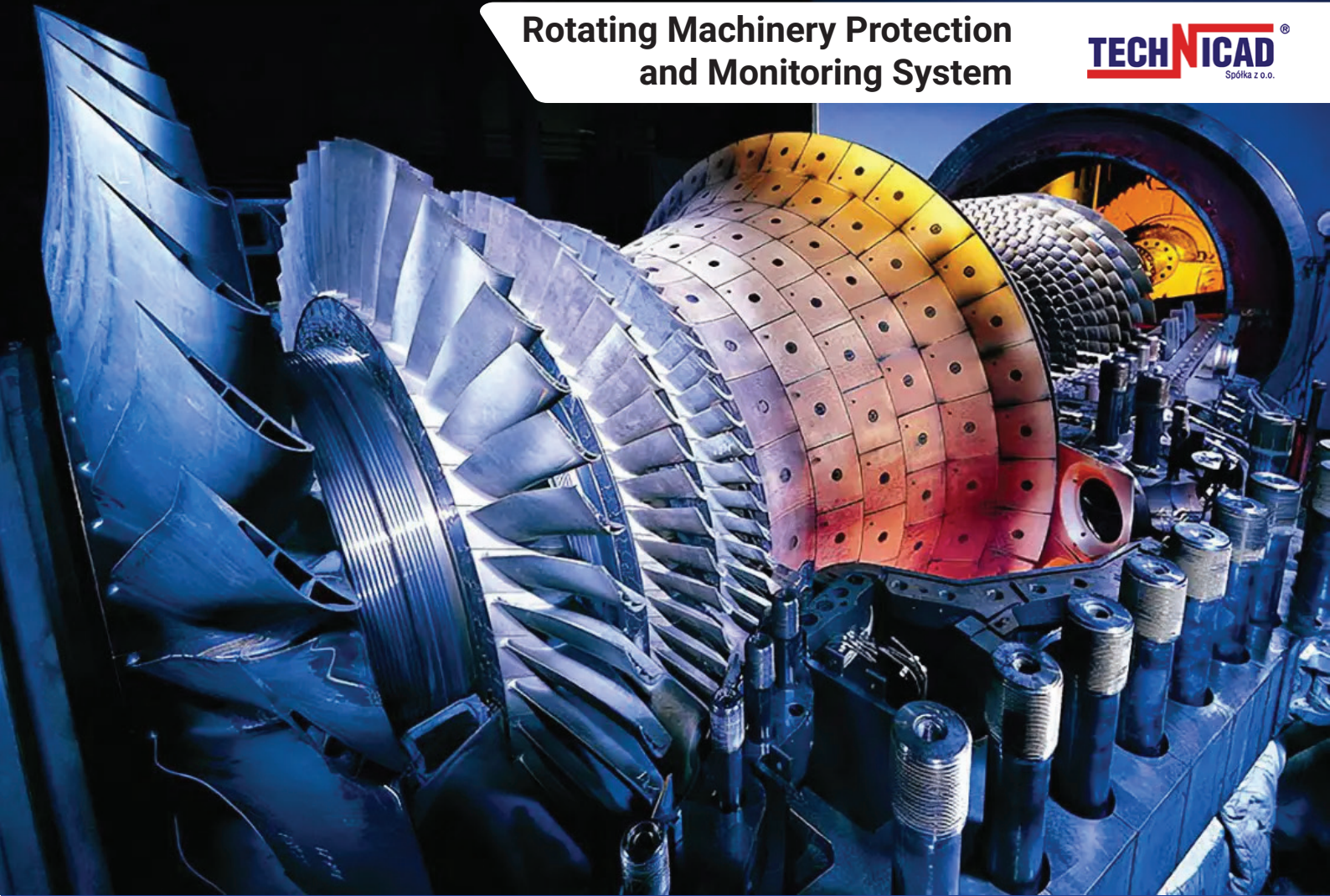


**Absolute Vibration**



## Sensor Installation Photos





## Vibration Sensors Non-Contact Type

- Eddy-current principle based probes/transducers for displacement measurements
- Measuring range from 2mm to 16mm
- Recommended for axial displacement, relative vibration, differential expansion, rotating speed, phase marker measurements



**Eddy Current Sensor**

## Features

- Meets API 670 specification
- Measures frequency response from 0 to 10 KHz
- Gives DC voltage O/P
- Also available with ATEX approval
- Driver comes with IP65

## VSW-160 - Vibration Switch

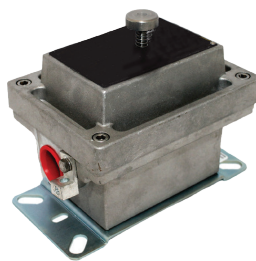


VSW-160

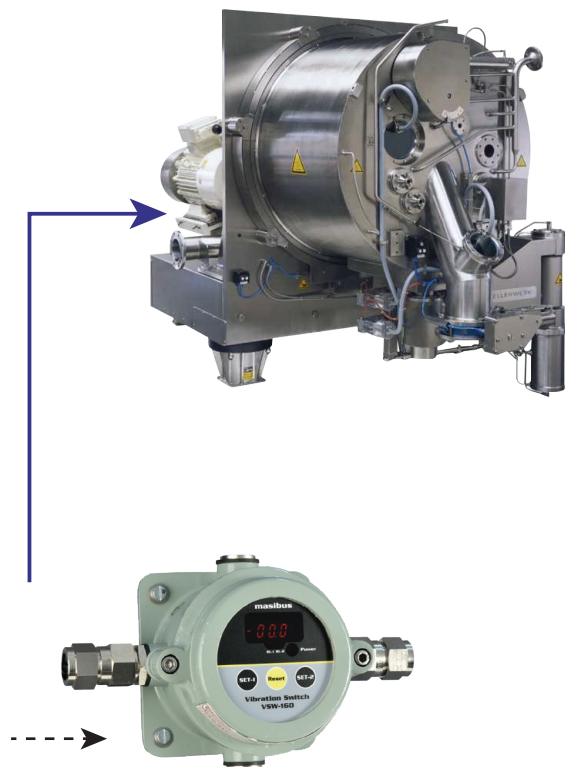
### Features

- 3 in 1 - Switch/ indicator/ transmitter
- Capacitive touch screen operation - Ease of maintenance
- Built-in/ Remote sensor option
- Type of protections: Flameproof (Explosion proof) EX-d
- Area classification: Zone 1 & 2, Gas groups: IIA/ IIB & IIC
- Trim port for vibration set-point adjustment

## Vibration Monitoring of Centrifuges



Old  
Mechanical  
Vibration  
Switch



New  
Electronic  
Vibration  
Switch

# VT7S12E - Dual Channel Vibration Transmitter

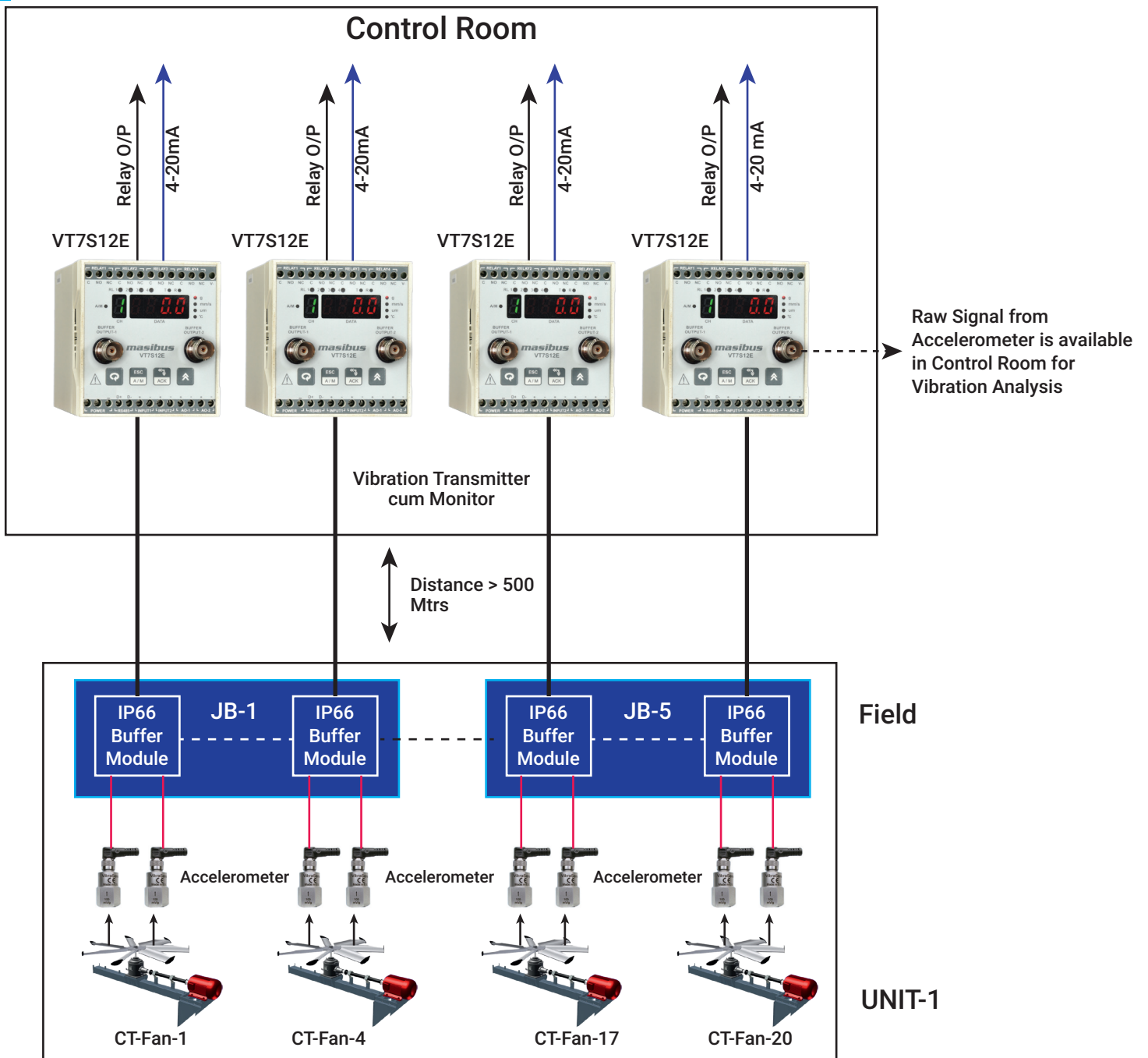


## Features

- Dual channel vibration transmitters, switch, indicator
- Field selectable parameter (Displacement, Velocity, Acceleration)
- Field selectable range
- Buffered O/P for vibration analysis

VT7S12E

## Cooling Tower Fan Monitoring





# VM908 - Vibration Meter



VM908

## Features

- Essential for good maintenance
- Necessary instrument for tool box
- Cost effective basic vibration measurement
- 3½ LCD digital display
- Measurement of overall vibration level in rotating machines
- Parameter: Displacement, Velocity, Acceleration
- Frequency range: 10 Hz to 5 KHz

## Masibus Value Proposition

Complete offerings to address various condition monitoring requirements (Contact / Non Contact / Product / Systems) Can handle multiple parameters



Strong expertise & experience on vibration parameters

Backed by vast application knowledge installation base in variety of applications



IIOT Compatible offerings

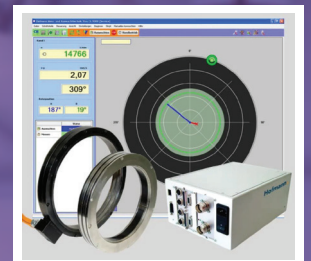
## Automatic Balancing System for Process FAN - AB 9000

**Hofmann.**  
Intelligent Balancing Solutions

- The system balances a FAN in running condition without any stoppage or shutdown
- Can be used with a new FAN or in existing FAN with a retrofit

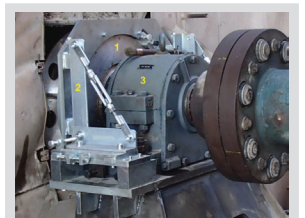
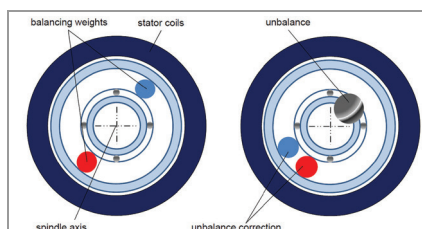
### BENEFITS

- It eliminates any unwanted shutdown & decrease frequent shutdown of plant for coating removal
- The shutdown can be planned for maintenance purpose
- The return on investment in short time



### WHERE IT CAN BE USED

- Kiln ID / Preheater / Raw Mill FAN in Cement Plant
- BOF / SMS ID FAN in Steel Plant
- Preheater & Exhaust Gas FAN in Steel Plant
- Incinerator ID FAN in Utilities
- In any Big FAN which requires uninterrupted operation



# VMS4SE - Multi-Channel Vibration Monitor

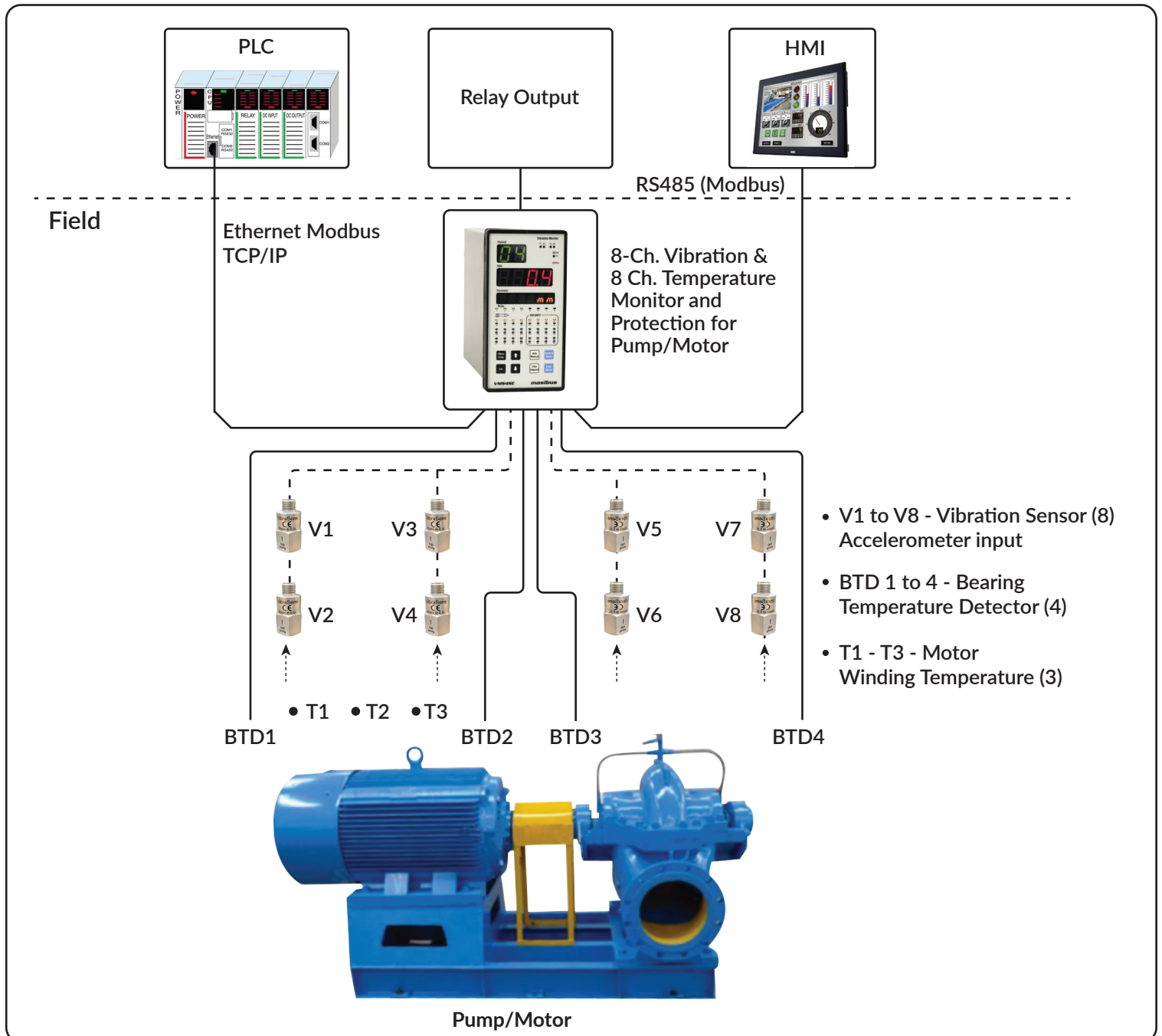


VMS4SE

## Features

- 4/8 Channel vibration monitor
- Capable to handle 8 nos. universal inputs
- Field selectable parameter (Displacement, Velocity, Acceleration)
- Serial/ Ethernet communication
- Field selectable range
- Buffered O/P for vibration analysis

## Pump/Motor Vibration & Temperature Monitoring System



- V1 to V8 - Vibration Sensor (8) Accelerometer input
- BTD 1 to 4 - Bearing Temperature Detector (4)
- T1 - T3 - Motor Winding Temperature (3)

# 85XX+ - 24 - Channel Scanner/DAQ Module

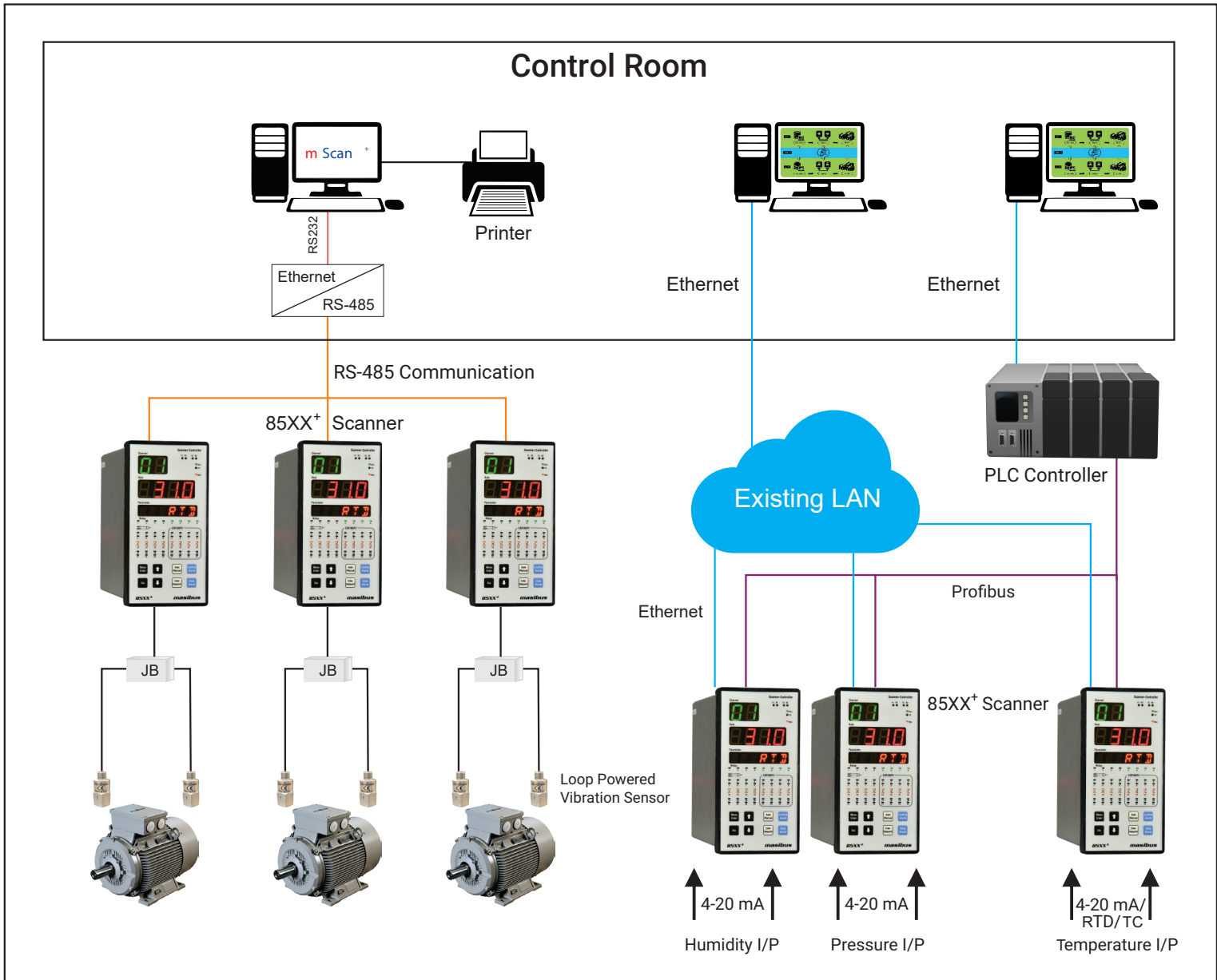


85XX+

## Features

- 24 Channel universal analog input module
- 16 Channel digital input module (Optional)
- 8/16 Relay output module (Optional)
- EMI/EMC type test qualified & CE marked
- 32 MB memory for event & periodic data logging

## Condition Monitoring with Loop Powered Sensor



# VMS-R - Rack Based Vibration Monitoring System



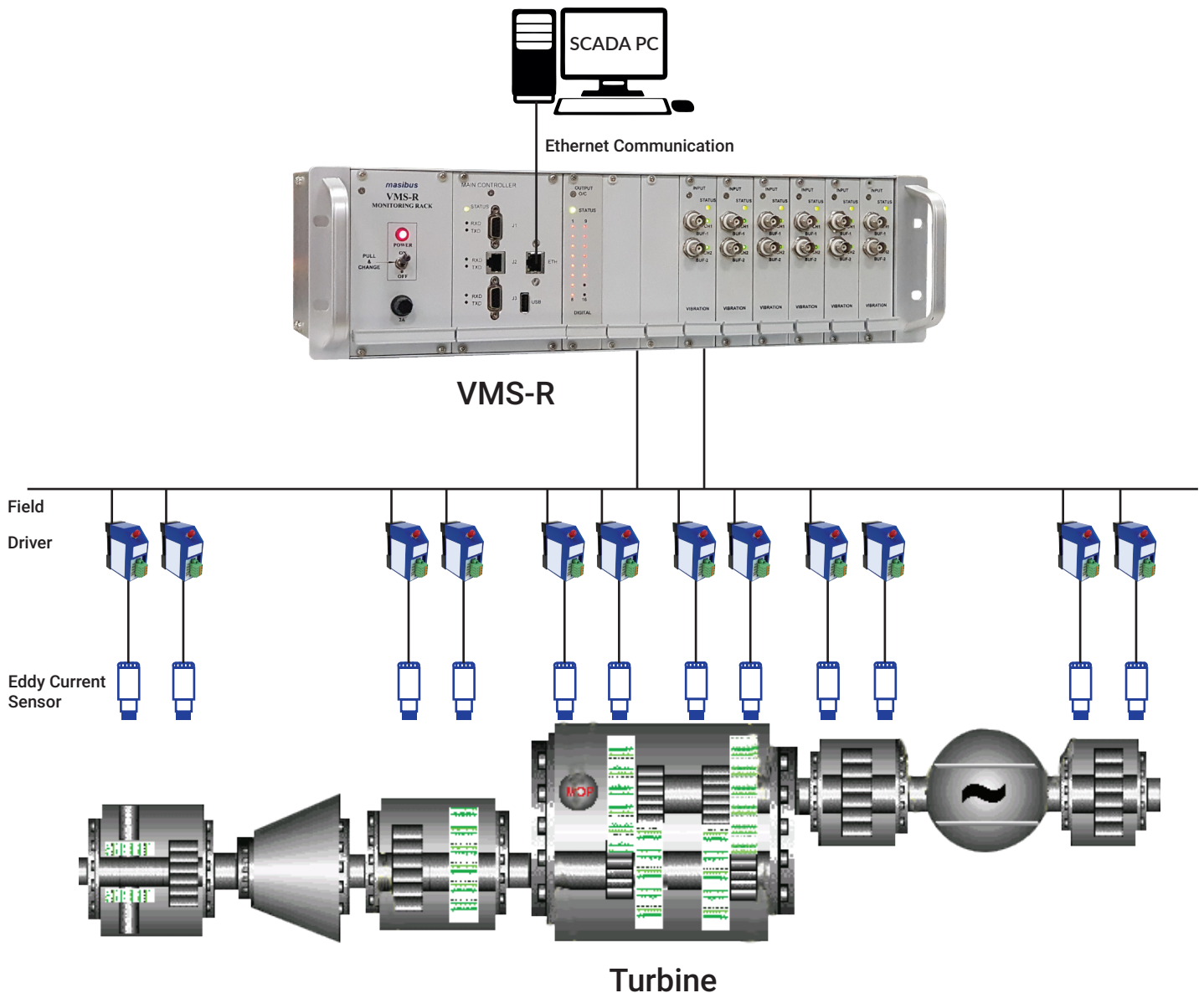
## Features

- Suitable for both contact and non-contact type sensors
- Upto 16 vibration channel monitoring
- 4-20mA re-transmission
- Serial and Ethernet communication
- 25MB memory for data logging



VMS-R

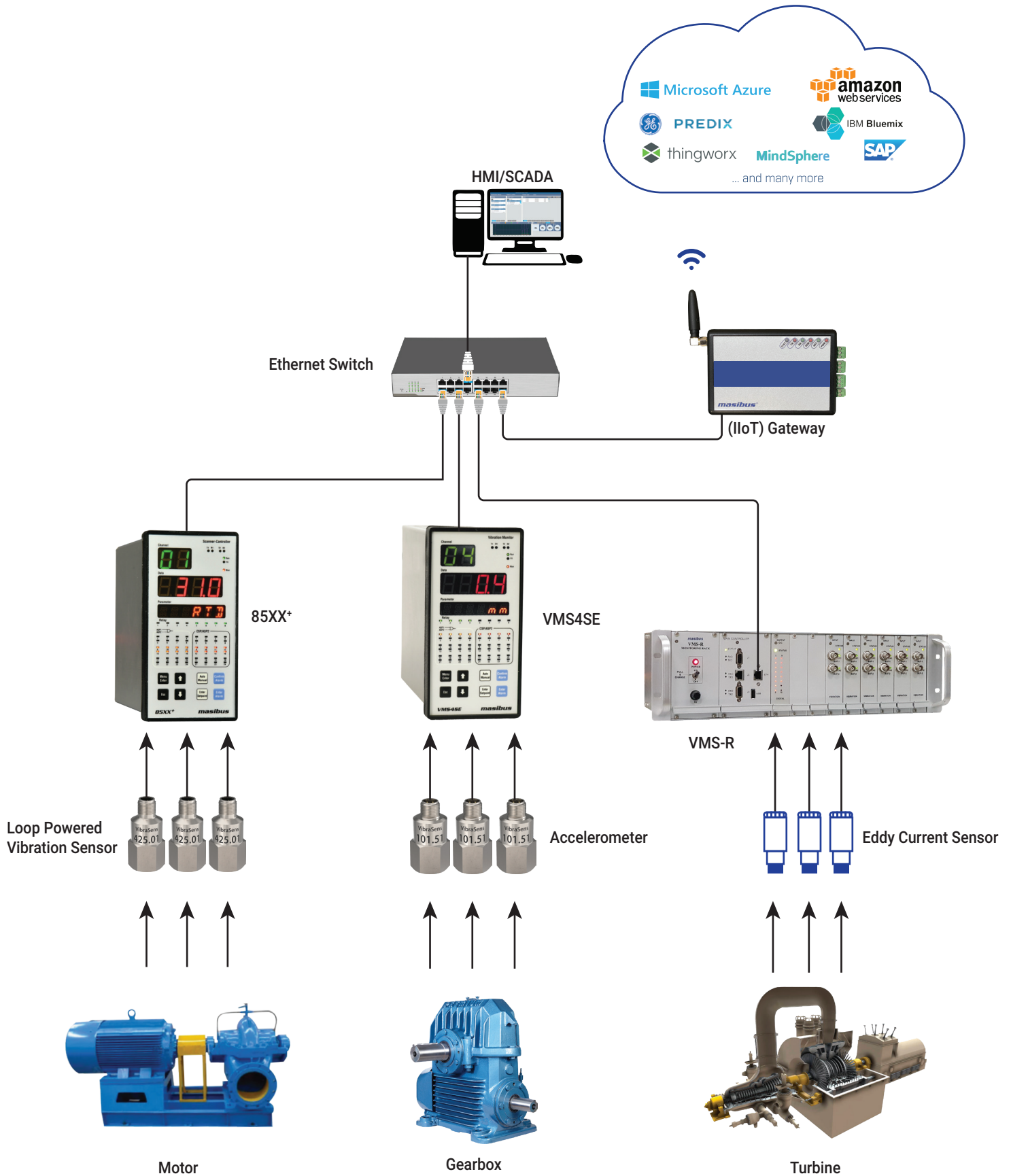
## Turbine Vibration Monitoring



# Comprehensive Condition Monitoring Offering



- One stop shop for all condition monitoring requirements
- All types of equipment get covered (Low speed to high speed)
- System for monitoring, protection & analysis



Microsoft Azure  
amazon web services  
GE PREDIX  
IBM Bluemix  
thingworx MindSphere SAP  
... and many more

HMI/SCADA

Ethernet Switch



(IIoT) Gateway

85XX+

VMS4SE

VMS-R

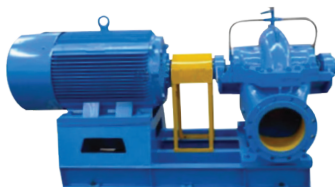
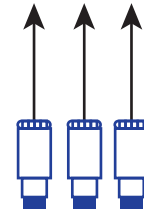
Loop Powered  
Vibration Sensor



Accelerometer



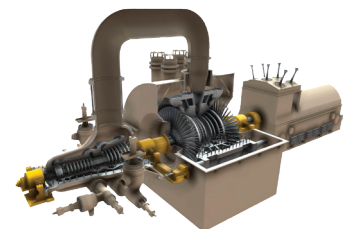
Eddy Current Sensor



Motor



Gearbox



Turbine

# masibus

A Sonepar Company



# Thermography

*Fault Detection by Infrared Inspection*

## Our Services

Thermography study & health report of the equipment for preventive action.

- IR Inspection of MCC / PCC / VFD Panels for hot & cold junction & leak detection
- IR Inspection of Furnace Insulation
  - ✓ Blast Furnace
  - ✓ Reheat Furnace
  - ✓ Tempering Furnace
  - ✓ ARC Furnace
  - ✓ Ladle Furnace
  - ✓ Carburizing Furnace
- IR Inspection of High Voltage Transmission & Distribution Line



Furnace



Distribution



VFD Panel



## Industries Served



Power



Oil & Gas



Chemical



Metal



Paper



Fertilizer



Automobile



Glass



Cement

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## Masibus Automation And Instrumentation Pvt. Ltd.

### Gandhinagar

**Address:** B-30, G.I.D.C. Electronic Estate, Sector - 25, Gandhinagar - 382 024, Gujarat, India

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9662042824

### Goa

**Address:** C-6, Phase 1-A, Verna Industrial Estate, Verna, Salcette - 403722, Goa, India

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9822135796

### Sharjah

**Address:** A2-102, SAIF Zone, PO Box 120145 Sharjah, UAE

**E-mail:** sharjahall@masibus.com

**Ph. No.:** +971 65574650

### Bengaluru

**E-mail:** sales@masibus.com

**Ph. No.:** +91 8732971943

### Chennai

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9725154195

### Delhi

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9909949742

### Hyderabad

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9909949062

### Kolkata

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9512003359

### Mumbai

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9689937234

### Pune

**E-mail:** sales@masibus.com

**Ph. No.:** +91 9689937234

**E-mail:** sales@masibus.com

**Website:** www.masibus.com

Sales Service: TOLL FREE (India)

**1-800-233-2273**

## Sonepar India Pvt. Ltd.

### Gurgaon

**Address:** Plot No. 229/239, Village - Kherki Daula, Sector 76, Gurugram, Haryana, 122004, India

### Kolkata

**Address:** 503, Block 4B, Ecospace Business Park, Newtown, Rajarhat, Kolkata, West Bengal, 700160, India

### Chennai

**Address:** Plot No. 1, Gokul Garden, Melnallathur, Thiruvallur, Chennai, Tamil Nadu, 602002, India

### Aurangabad

**Address:** FP-42, Five Star Industrial Area, Shendra MIDC, Aurangabad, Maharashtra, 431201, India

### Panchkula

**Address:** Plot No. 263, Industrial Area, Phase-II, Panchkula, Haryana, 134113, India

### Bhubaneswar

**Address:** Plot No. 443, 1st Floor, Saheed Nagar, Bhubaneswar, Odisha, 751007, India

**E-mail:** communications@soneparindia.com

**Website:** www.soneparindia.com