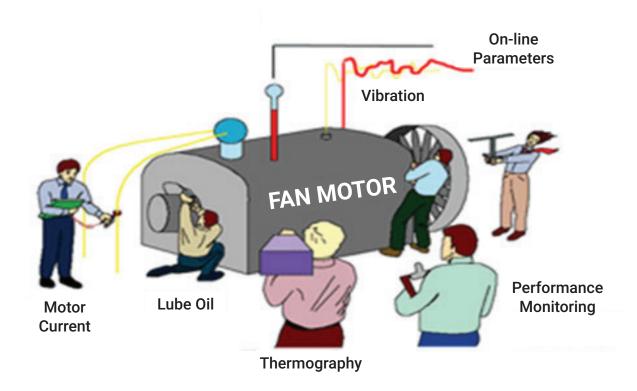
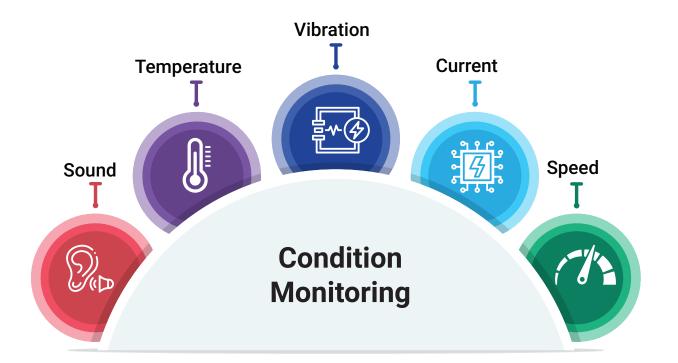


# Condition & Vibration Monitoring

- Complete Range of Offerings Sensors to Software
- Capable to Handle Different Types of Signals in One Product
- Most COST COMPETITIVE Lowest per Channel Cost
- IIOT Ready Supports Multiple Communication Protocols

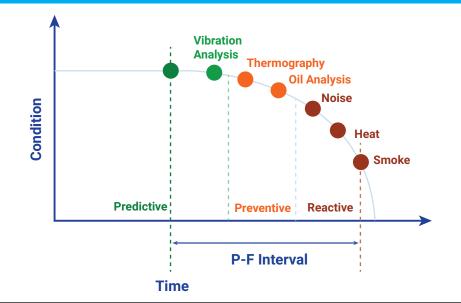


Condition monitoring is a process of measuring below parameters of machine/equipment.

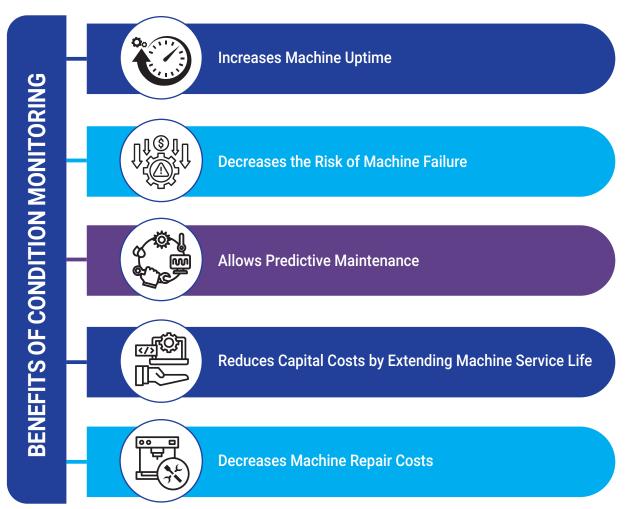


## Maintenance Examples & Importance of CM

- Breakdown Maintenance High Cost
- Preventive Maintenance (Periodic) Moderate Cost
- Predictive Maintenance (Based on Condition of Machine) Low Cost
- P Point at which you can Recognize a Potential Failure
- F Point at which the Failure Occurs







## Vibration Sensors Contact Type





#### **Features**

- Uniaxial Accelerometer output 10mV/g, 50mV/g, 100mV/g, 500mV/g
- Electrical connection: M12 Connector, MIL grade connector and integral cable
- Annular shear technology
- Temperature output also available
- ATEX certified
- Hermetic glass sealing

#### **Features**

- MEM's based Loop powered sensor
- Velocity output in form of 4-20mA
- Electrical connection: M12 connector, MIL grade connector and integral cable
- Suitable for frequency 10Hz- 1KHz
- DA/DV/Temperature output also available



## **Loop Powered Sensor**



**Loop Powered Sensor** 

## Features

- Piezo electric loop powered sensor
- Accelerometer, velocity output in form of 4-20mA
- Electrical connection: M12 connector, MIL grade connector and integral cable
- Suitable for frequency 3Hz- 1KHz
- DA/DV/Temperature output also available

## Features

- Triaxial accelerometer output 10mV/g, 50mV/g, 100mV/g, 250mV/g,500mV/g 1000mV/g
- Electrical connection: M12 connector and integral cable
- Annular shear technology



**Triaxial Piezo** 

#### • Type of Vibration Measurement

#### Relative Vibration Measurement

Shaft vibration measurement relative to machine body (Non-Contact type sensors will be used)

#### Absolute Vibration Measurement

Casing vibration is the measurement of the case motion relative to free space or absolute motion (Contact type sensor will be used)

#### Vibration can be Measured in Three Parameters

- Displacement : When RPM is less than 600
- Velocity : When RPM is > 600 and < 60000
- Acceleration: When RPM is > 60000



#### **Relative Vibration**

Absolute Vibration



# **Sensor Installation Photos**







## Vibration Sensors Non-Contact Type

- Eddy-current principle based probes/transducers for displacement measurements
- Measuring range from 2mm to 16mm
- Recommended for axial displacement, relative vibration, differential expansion, rotating speed, phase marker measurements



**Eddy Current Sensor** 

## Features

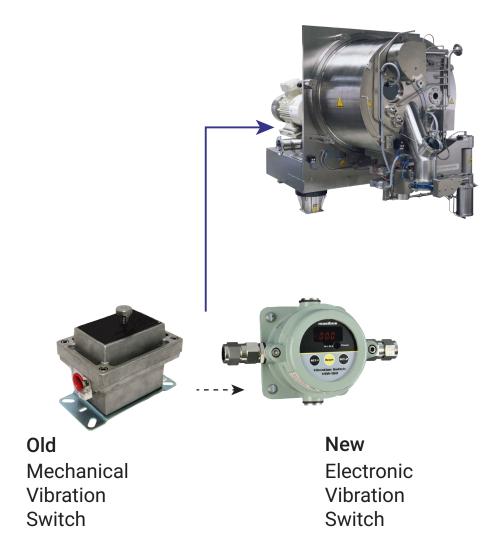
- Meets API 670 specification
- Measures frequency response from 0 to 10 KHz
- Gives DC voltage O/P
- Also available with ATEX approval
- Driver comes with IP65



## Features

- 3 in 1 Switch/ indicator/ transmitter
- Capacitive touch screen operation Ease of maintenance
- Built-in/ Remote sensor option
- Type of protections: Flameproof (Explosion proof) EX-d
- Area classification: Zone 1 & 2, Gas groups: IIA/ IIB & IIC
- Trim port for vibration set-point adjustment

## Vibration Monitoring of Centrifuges





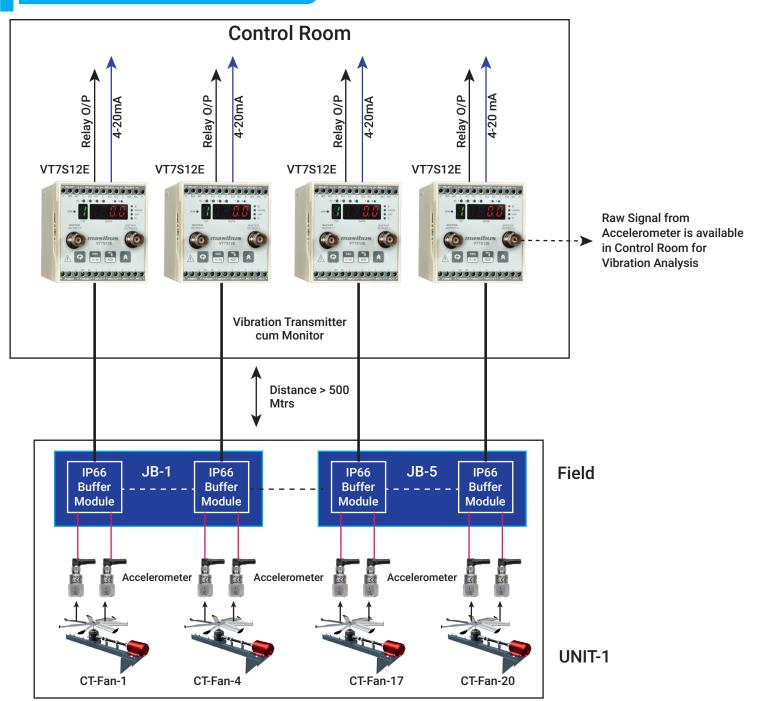


## **VT7S12E**

## **Features**

- Dual channel vibration transmitters, switch, indicator
- Field selectable parameter (Displacement, Velocity, Acceleration)
- Field selectable range
- Buffered O/P for vibration analysis

## **Cooling Tower Fan Monitoring**





VM908

# Features

- Essential for good maintenance
- Necessary instrument for tool box
- Cost effective basic vibration measurement
- 3½ LCD digital display
- Measurement of overall vibration level in rotating machines
- Parameter: Displacement, Velocity, Acceleration
- Frequency range: 10 Hz to 5 KHz

## **Masibus Value Proposition**

Complete offerings to address various condition monitoring requirements (Contact / Non Contact / Product / Systems) Can handle multiple parameters

Strong expertise & experience on vibration parameters

#### Backed by vast application knowledge installation base in variety of applications



IIOT Compatible offerings

## Automatic Balancing System for Process FAN - AB 9000

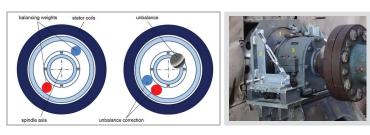
- The system balances a FAN in running condition without any stoppage or shutdown
- · Can be used with a new FAN or in existing FAN with a retrofit

#### BENEFITS

- It eliminates any unwanted shutdown & decrease frequent shutdown of plant for coating removal
- The shutdown can be planned for maintenance purpose
- The return on investment in short time

## WHERE IT CAN BE USED

- Kiln ID / Preheater / Raw Mill FAN in Cement Plant
- BOF / SMS ID FAN in Steel Plant
- Preheater & Exhaust Gas FAN in Steel Plant
- Incinerator ID FAN in Utilities
- In any Big FAN which requires uninterrupted operation





Hofmann.

Intelligent Balancing Solutions

## **VMS4SE - Multi-Channel Vibration Monitor**

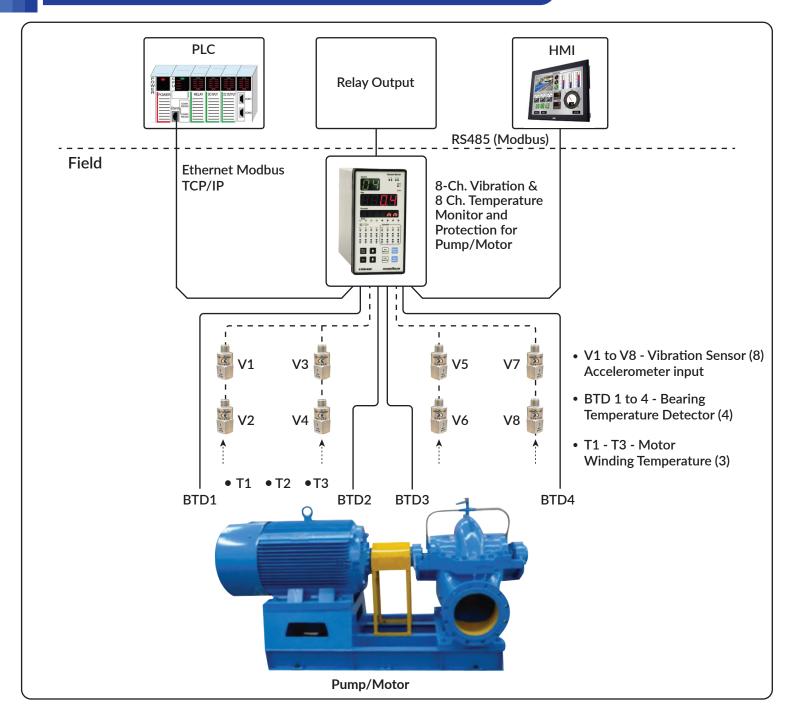




## Features

- 4/8 Channel vibration monitor
- Capable to handle 8 nos. universal inputs
- Field selectable parameter (Displacement, Velocity, Acceleration)
- Serial/ Ethernet communication
- Field selectable range
- Buffered O/P for vibration analysis

## Pump/Motor Vibration & Temperature Monitoring System

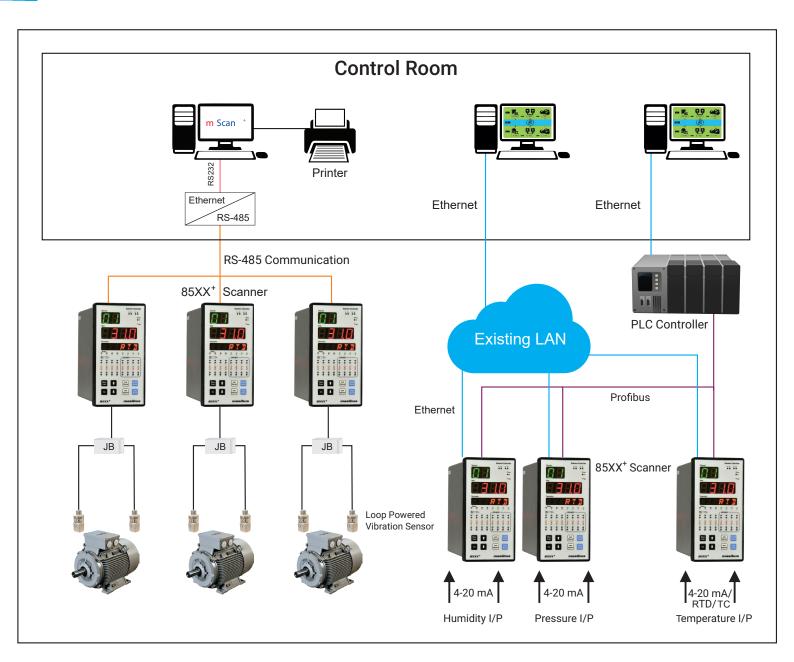




## Features

- 24 Channel universal analog input module
- 16 Channel digital input module (Optional)
- 8/16 Relay output module (Optional)
- EMI/EMC type test qualified & CE marked
- 32 MB memory for event & periodic data logging

## **Condition Monitoring with Loop Powered Sensor**



# VMS-R - Rack Based Vibration Monitoring System



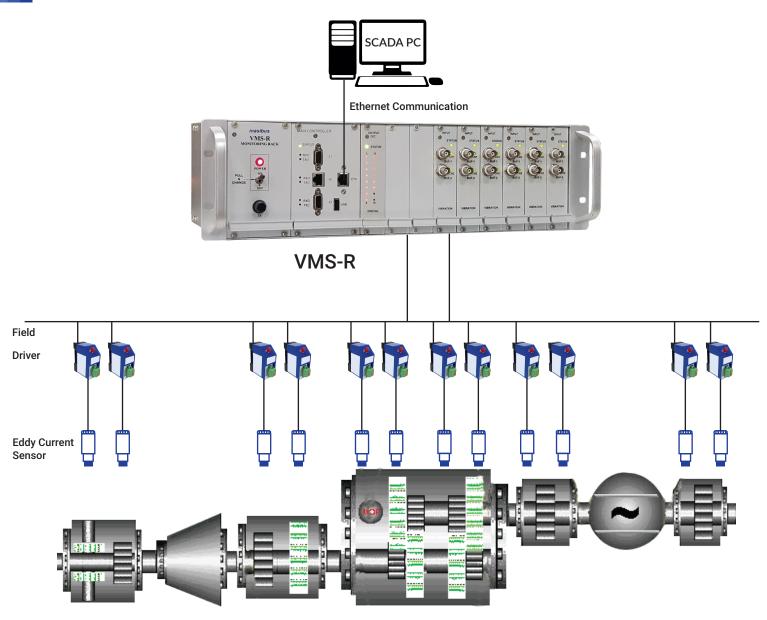


## Features

- Suitable for both contact and non-contact type sensors
- Upto 16 vibration channel monitoring
- 4-20mA re-transmission
- Serial and Ethernet communication
- 25MB memory for data logging

VMS-R

# Turbine Vibration Monitoring

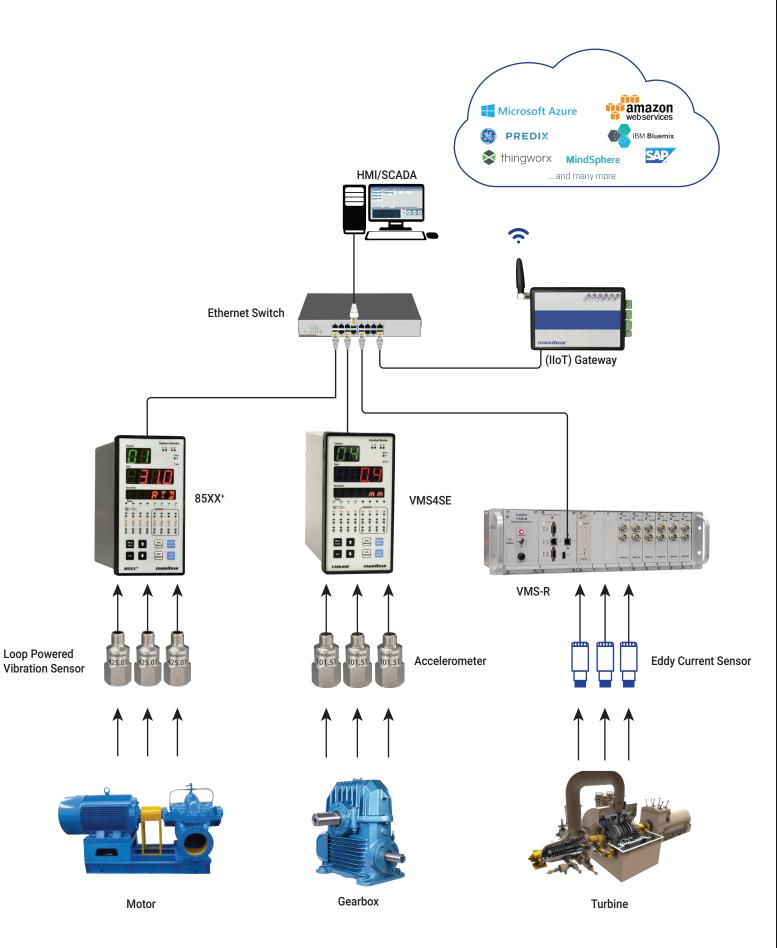


Turbine

# **Comprehensive Condition Monitoring Offering**



- One stop shop for all condition monitoring requirements
- All types of equipment get covered (Low speed to high speed)
- System for monitoring, protection & analysis







# **Thermography** *Fault Detection by Infrared Inspection*

# **Our Services**

Thermography study & health report of the equipment for preventive action.

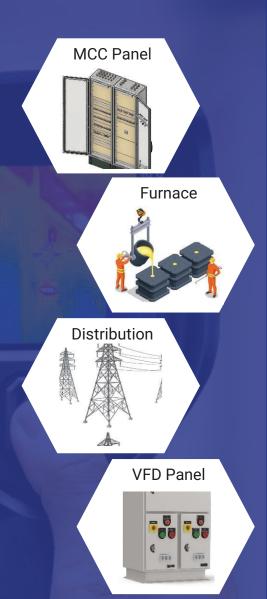
IR Inspection of MCC / PCC / VFD Panels for hot & cold junction & leak detection

- IR Inspection of Furnace Insulation
  - ✓ Blast Furnace
- ✓ ARC Furnace

✓ Ladle Furnace

- ✓ Reheat Furnace
- ✓ Tempering Furnace
- ✓ Carburizing Furnace

 IR Inspection of High Voltage Transmission & Distribution Line



# **Industries Served**





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