



408-2IN

Indicator Cum On-Off Controller



Masibus 408-2IN Indicator cum Controller has bright seven-segment 1.8" LED display for process value that can be monitored upto a distance of 20 meters. It has status LEDs for set point indication. Model 408-2IN accepts major industry standard inputs like RTD, thermocouples, mA, Volts etc.

It provides two relay outputs to perform various control and alarm functions. Intuitive configurations with three front keys ensure easy programming.

Process value can also be retransmitted to remote devices as standard current/voltage signals. Data acquisition can be done on SCADA/PLC applications through RS485 communication for further process automation.

Masibus 408-2IN model is designed using proven micro-controller technology. These controllers have been validated to perform accurate and reliable performance, reliable control for various process applications.

Alarm can be configured for two set points which are indicated on front Status LEDs. This Indicator has SMPS power supply for smooth and reliable performance. It is also equipped with transmitter power supply.

Features

- Universal Input (TC, RTD, Volts, mA)
- Bright Red seven segment
- Status Indication LEDs
- Display brightness control
- Transmitter Power Supply
- Accuracy: 0.25% of FS for TC & RTD Input / 0.1% of FS for Linear Input.
- Fail-safe design protection the process in case of system malfunctioning
- Relay Output
- Retransmission Output (Optional)
- RS-485 Modbus communication output (Optional)

Applications

- Temperature & process indication
- Pressure/ Level/ Flow Monitoring
- Plastics molding/extrusion temperature monitoring
- Heat treatment - furnace temperature monitoring
- Weighing platform
- Remote Process Supervision

TECHNICAL SPECIFICATIONS

Input		Power Supply					
Input Type	Thermocouple (J, K, T, B, R, S), RTD (Pt100), current, voltage	Supply Voltage	85-265VAC/ 125-300VDC				
Display Range	Refer table-1	Power Consumption	10VA				
Accuracy	±0.25% of FS ± 1 °C for TC & RTD Input ±0.1% of FS ±1 count for linear input	Isolation (Withstanding Voltage) ▪Between primary terminals* and secondary terminals**: At least 1500 V AC for 1 minute ▪Between primary terminals* and grounding terminal: At least 1500 V AC for 1 minute ▪Between grounding terminal and secondary terminals**: At least 1500 V AC for 1 minute ▪Between secondary terminals**: At least 500 V AC for 1 minute * Primary terminals indicate power terminals and relay output terminals. ** Secondary terminals indicate analog I/O signal and Communication O/P. Insulation resistance: 50MΩ or more at 500 V DC between power terminals and grounding terminal					
ADC Resolution	16 bits						
Display Resolution	0.1°C / 1.0 °C						
Sampling Rate	5 Samples/Sec.						
CJC Error	±2.0 °C						
Sensor Open	All inputs except 0-5V						
Sensor Burnout Current	0.25uA						
RTD excitation Current	0.166 mA (Approx.)						
NMRR	> 40 dB						
CMRR	> 120 dB						
Temp-co	< 150ppm/°C						
Input Impedance	> 1MΩ						
Max Voltage	20VDC						
Display & Keys		Physical					
Process Value	1.8", Red LED seven segment, 4 digits	Dimensions (in mm)	96(H) x 192(W) x 70(D)				
Status LEDs	Discrete RED LEDs for relay & communication	Panel Cutout (in mm)	92(H) x 188(W)				
Keys	SET, increase, decrease	Weight	1 kg approx.				
Output		Enclosure Material	MS powder coated				
Alarm Output		Enclosure Color	Dark gray				
Relays	2 Nos.	Enclosure Protection	IP20 (except terminals)				
Type	Single change over (C, NO, NC)	Mounting	Panel mount / Grid mount compatible				
Rating	2A @ 230VAC / 30VDC	Terminal Cable Size	2.5mm ²				
Retransmission Output (Optional)		Environmental					
Current	0/4-20mA @500Ω Max.	Operating Temperature	0 to 55 °C				
Voltage	0/1-5V, 0-10V @2KΩ Min.	Storage Temperature	0 to 80 °C				
Accuracy	0.25% of FS	Humidity	20-95 % RH non-condensing				
Communication Output (Optional in lieu of 2nd Retransmission O/P)		Table-1: Display Range					
Interface	RS-485	Input Type	Range				
Protocol	Modbus-RTU						
Baud Rate	9600, 19200, 38400						
Transmitter Supply	24VDC (±10%) @26mA (Current limited)						
Ordering Code							
Model 408-2IN		Input			Options		
	2	J			Output - 1		Output - 2
	3	K	N		None	N	None
	4	T	1		4-20mA	1	4-20mA
	5	B	2		0-20mA	2	0-20mA
	6	R	3		1-5V	3	1-5V
	7	S	4		0-5V	4	0-5V
	9	Pt-100	5		0-10V	5	0-10V
	C	4-20mA				6	RS-485
	D	0-20mA					
	E	1-5V					
	F	0-5V					